

## S 200

Universal Wet-Sharpening Machine



## **Best product quality**

Precise ground cutting tools provide constantly high quality



Consistently high quality of sausage products and unlimited production reliability – with precisely ground cutting tools and perfect cutting geometries of the cutter knives, both are always guaranteed.

The S 200 is a universal grinding machine for all conventional cutter knives as well as circular knives, hand knives and other cutting tools.



#### Clamping attachments

Cutter knives and circular knives are clamped at all times in attachments during grinding and are therefore guided safely and precisely. The result is a long service life of the cutting edges. For the operators, this means a high degree of safety with minimum effort.

#### Wet-grinding belt

The wet-grinding belt ensures a very fine cutting tool surface. The profiled rubber contact wheel applies the exact amount of grinding resistance to the knife.

#### Grinding belt replacement

When the belt protection cover is opened, the drives are stopped. The tension on the grinding belt is relieved and it can be replaced.

## **Best sharpening results**

Grinding attachments enable precise sharpening



Thanks to the patented function disk, the machine is converted in seconds from sharpening sickle shaped cutter knives to linear shaped cutter knives.

When changing the knife, a locking mechanism prevents the knife from slewing out unintentionally. It can be changed absolute safe (picture right).



#### Cup grinding wheel

The cup grinding wheel removes a lot of material very quickly. It is used to easily repair badly damaged cutting tools. Chamfered edges, e.g. on circular knives, are ground on the cup grinding wheel. The required grinding angle is continuously adjustable.

#### Finned brush

Deburring and polishing of the knives is carried out on the finned brush. The precisely adjusted peripheral speed and the ideally coordinated brush resistance compensate handling errors.

#### Coolant unit

A coolant pump supplies the individual grinding stations with water. The cutting edges cannot overheat when grinding.



## S 200 T

### **Universal Wet-Sharpening Machine**



## **Universal use**

Various usable grinding stations



Circular knives with diameters from 80–470 mm are sharpened and deburred on optionally available circular knife grinding units.

Hand knives are sharpened manually on the wet-grinding belt and deburred and polished on the finned brush.



# **KNECHT**

## S 200

#### Technical specifications and space requirements\*

Table model S 200 T I S 200 BT
Depth
Width
Height S 200 T I S 200 BT (belt version without cup-grinding wheel)
Weight S 200 T I S 200 BT (belt version without cup-grinding wheel)
Floor model S 200 I S 200 BS
Depth
Width
Height S 200 I S 200 BS (belt version without cup-grinding wheel)
Weight S 200 I S 200 BS (belt version without cup-grinding wheel)
Depth*
Width*
<b>Width</b>
Electrical supply
Back-up fuse
Emission sound pressure level according EN ISO 11201

Largest cutting tool

The machine meets the EC safety and health requirements and is provided with the CE-symbol. As at 2022.07 | Subject to technical modifications



1100 mm 900 mm 600 mm | 450 mm approx. 100 kg | 80 kg

1100 mm 900 mm 1300 mm | 1150 mm approx. 140 kg | 120 kg

> 2500 mm 2800 mm

1,17 kW 3x 400 V 50 Hz 16 A approx. 73 dB (A)

approx. 430 mm (16.9 in) cutter knife around 5001